

Material Breakdown

Plug Taps

Tap Size	Pitch	Thread Length (Inches)	Item No.	Recommended Drill No.
M2.5	0.45	1/2	63442	80474
M3	0.5	5/8	63443	80468
M4	0.7	3/4	63444	80458
M5	0.8	7/8	63445	80447
M6	1.0	1	63446	80437

Round Adjustable Dies

Die Size	Pitch	O.D. (Inches)	Item No.
M2.5	0.45	13/16	86944
M3	0.5	13/16	86945
M4	0.7	13/16	86946
M5	0.8	13/16	86947
M6	1.0	13/16	86948