



Z-Disk™ II Plus HC Half Curved Edge Flap Disc



- Unique curved edge abrasive – Great for grinding fillet welds, in inside corners and inter-pass grinding groove welds to ensure weld integrity
- Aggressive grain blends - Optimizes grinding speed and wheel life
- Available in all the most popular Die Grinder disc sizes and types
- Grinding and Blending fillet Welds – The unique curved edge on this flap disc makes it easy to reach and contour fillet welds
- Getting into groove welds to do interpass cleaning – The curved edge makes it easy to get down in the groove and clean the welds to improve weld quality and reduce costly repairs
- Everyday grinding and blending – The high-quality abrasive materials used in these flap disc provide optimum grinding rate and wheel life on all applications



| Dia. (Inches) | Wheel Type | Grit | Grain | Maximum RPM | Arbor (Inches) | Holding Pad Item No. | Item No. | Pkg. Qty. |
|---------------|------------|------|----------|-------------|----------------|----------------------|------------|-----------|
| 2 | 27 | 40 | Zirconia | 30,000 | Twist-On | 59467 | DY87822240 | 3 |
| | 27 | 60 | Zirconia | 30,000 | Twist-On | 59467 | DY87822260 | 3 |
| | 27 | 80 | Zirconia | 30,000 | Twist-On | 59467 | DY87822280 | 3 |
| 3 | 27 | 40 | Zirconia | 25,000 | Twist-On | 59468 | DY87822340 | 3 |
| | 27 | 60 | Zirconia | 25,000 | Twist-On | 59468 | DY87822360 | 3 |
| | 27 | 80 | Zirconia | 25,000 | Twist-On | 59468 | DY87822380 | 3 |
| 2 | 27 | 40 | Ceramic | 30,000 | Twist-On | 59467 | DY87821240 | 3 |
| | 27 | 60 | Ceramic | 30,000 | Twist-On | 59467 | DY87821260 | 3 |
| | 27 | 80 | Ceramic | 30,000 | Twist-On | 59467 | DY87821280 | 3 |
| 3 | 27 | 40 | Ceramic | 25,000 | Twist-On | 59468 | DY87821340 | 3 |
| | 27 | 60 | Ceramic | 25,000 | Twist-On | 59468 | DY87821360 | 3 |
| | 27 | 80 | Ceramic | 25,000 | Twist-On | 59468 | DY87821380 | 3 |



ABRASIVE FLAP DISCS

Z-Disk™ HC Half Curved Edge Flap Disc



- Unique curved edge abrasive – Great for grinding fillet welds, in inside corners and inter-pass grinding groove welds to ensure weld integrity
- Aggressive grain blends - Optimizes grinding speed and wheel life
- Available in all the most popular Right-Angle Grinder disc sizes and types
- Grinding and Blending fillet Welds – The unique curved edge on this flap disc makes it easy to reach and contour fillet welds
- Getting into groove welds to do interpass cleaning – The curved edge makes it easy to get down in the groove and clean the welds to improve weld quality and reduce costly repairs
- Everyday grinding and blending – The high-quality abrasive materials used in these flap disc provide optimum grinding rate and wheel life on all applications



| Dia. (Inches) | Wheel Type | Grit | Grain | Maximum RPM | Arbor (Inches) | Item No. | Pkg. Qty. |
|---------------|------------|------|----------|-------------|----------------|------------|-----------|
| 4-1/2 | 27 | 36 | Zirconia | 13,300 | 5/8-11 | DY87822436 | 1 |
| | 27 | 60 | Zirconia | 13,300 | 5/8-11 | DY87822460 | 1 |
| | 27 | 80 | Zirconia | 13,300 | 5/8-11 | DY87822480 | 1 |
| | 27 | 36 | Zirconia | 13,300 | 7/8 | DY87822438 | 1 |
| | 27 | 60 | Zirconia | 13,300 | 7/8 | DY87822462 | 1 |
| | 27 | 80 | Zirconia | 13,300 | 7/8 | DY87822482 | 1 |
| 5 | 27 | 36 | Zirconia | 12,200 | 5/8-11 | DY87822536 | 1 |
| | 27 | 60 | Zirconia | 12,200 | 5/8-11 | DY87822560 | 1 |
| | 27 | 80 | Zirconia | 12,200 | 5/8-11 | DY87822580 | 1 |
| | 27 | 36 | Zirconia | 12,200 | 7/8 | DY87822538 | 1 |
| | 27 | 60 | Zirconia | 12,200 | 7/8 | DY87822562 | 1 |
| | 27 | 80 | Zirconia | 12,200 | 7/8 | DY87822582 | 1 |
| 6 | 27 | 36 | Zirconia | 10,200 | 5/8-11 | DY87822636 | 1 |
| | 27 | 60 | Zirconia | 10,200 | 5/8-11 | DY87822660 | 1 |
| | 27 | 80 | Zirconia | 10,200 | 5/8-11 | DY87822680 | 1 |
| | 27 | 36 | Zirconia | 10,200 | 7/8 | DY87822638 | 1 |
| | 27 | 60 | Zirconia | 10,200 | 7/8 | DY87822662 | 1 |
| | 27 | 80 | Zirconia | 10,200 | 7/8 | DY87822682 | 1 |

| Dia. (Inches) | Wheel Type | Grit | Grain | Maximum RPM | Arbor (Inches) | Item No. | Pkg. Qty. |
|---------------|------------|------|---------|-------------|----------------|------------|-----------|
| 4-1/2 | 27 | 36 | Ceramic | 13,300 | 5/8-11 | DY87821436 | 1 |
| | 27 | 60 | Ceramic | 13,300 | 5/8-11 | DY87821460 | 1 |
| | 27 | 80 | Ceramic | 13,300 | 5/8-11 | DY87821480 | 1 |
| | 27 | 36 | Ceramic | 13,300 | 7/8 | DY87821438 | 1 |
| | 27 | 60 | Ceramic | 13,300 | 7/8 | DY87821462 | 1 |
| | 27 | 80 | Ceramic | 13,300 | 7/8 | DY87821482 | 1 |
| 5 | 27 | 36 | Ceramic | 12,200 | 5/8-11 | DY87821536 | 1 |
| | 27 | 60 | Ceramic | 12,200 | 5/8-11 | DY87821560 | 1 |
| | 27 | 80 | Ceramic | 12,200 | 5/8-11 | DY87821580 | 1 |
| | 27 | 36 | Ceramic | 12,200 | 7/8 | DY87821538 | 1 |
| | 27 | 60 | Ceramic | 12,200 | 7/8 | DY87821562 | 1 |
| | 27 | 80 | Ceramic | 12,200 | 7/8 | DY87821582 | 1 |
| 6 | 27 | 36 | Ceramic | 10,200 | 5/8-11 | DY87821636 | 1 |
| | 27 | 60 | Ceramic | 10,200 | 5/8-11 | DY87821660 | 1 |
| | 27 | 80 | Ceramic | 10,200 | 5/8-11 | DY87821680 | 1 |
| | 27 | 36 | Ceramic | 10,200 | 7/8 | DY87821638 | 1 |
| | 27 | 60 | Ceramic | 10,200 | 7/8 | DY87821662 | 1 |
| | 27 | 80 | Ceramic | 10,200 | 7/8 | DY87821682 | 1 |

