

Material Breakdown

Plug Taps

Tap Size	Pitch	Thread Length (Inches)	Item No.	Recommended Drill No.
M7	1.0	1-1/8	63447	84732
M8	1.25	1-1/8	63448	86483
M10	1.25	1-7/16	63450	84739
M10	1.5	1-7/16	63451	86492
M12	1.25	1-21/32	63453	84744
M14	2.0	1-21/32	63457	84747
M16	2.0	1-13/16	63459	89479

Round Adjustable Dies

Die Size	Pitch	O.D. (Inches)	Item No.
M7	1.0	13/16	86949
M8	1.25	13/16	86950
M10	1.25	1	86952
M10	1.5	1	86953
M12	1.25	1-1/2	86954
M14	2.0	1-1/2	86956
M16	2.0	1-1/2	86957